

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
13 January 2005 (13.01.2005)

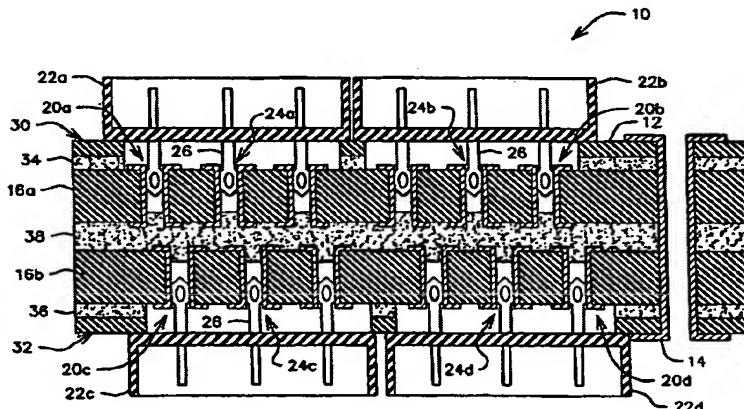
PCT

(10) International Publication Number
WO 2005/004570 A1

(51) International Patent Classification⁷: H05K 7/14. (71) Applicants and
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(21) International Application Number: PCT/IB2004/002560 Roger [NL/NL]; Akeleihof 84, NL-6043 WS Roermond
(22) International Filing Date: 8 July 2004 (08.07.2004) (NL). SMEETS, Marcel [NL/NL]; Parklaan 42, NL-6045
(25) Filing Language: English BT Roermond (NL). SPEETJENS, Frank [NL/NL];
(26) Publication Language: English Uno-straat 15, NL-6336 BR Hulsberg (NL). THOOLEN,
(30) Priority Data: 60/485,765 8 July 2003 (08.07.2003) US Peter, J., M. [NL/NL]; Hoogstraat 9, NL-6102 XR Echt
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(81) Designated States (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,
AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN,
CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI,
GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE,
KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD,
MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG,
PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM,
TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM,
ZW.

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(54) Title: METHOD FOR MANUFACTURING A MIDPLANE



WO 2005/004570 A1

(57) Abstract: A method for manufacturing a mid-plane. A multi-layer board having a connection assembly is provided and a layer with a channel formed therein to define a perimeter of a connector area is provided. The layer is bonded to the multi-layer board such that the connector area overlaps the part of the connection assembly of the multi-layer board. At least a portion of the connector area in the layer is removed to expose the connection assembly of the multi-layer board. A rigid multilayer is also disclosed. The rigid multilayer includes a multilayer board and a layer. The multi-layer board has a connection assembly. The layer has a channel formed therein to define a perimeter of a connector area. The layer is bonded to the multi-layer board such that the connector area overlaps the connection assembly of the multilayer board. The connector area can then be removed such as by depth controlled routing. As will be understood by one skilled in the art, the depth tolerance is not critical because the layer is pre-formed with the channel prior to formation of the rigid multi-layer.